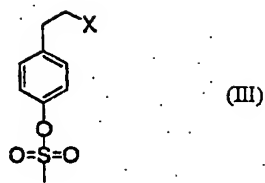
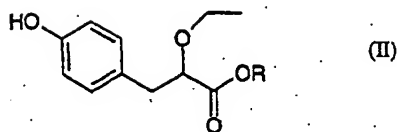
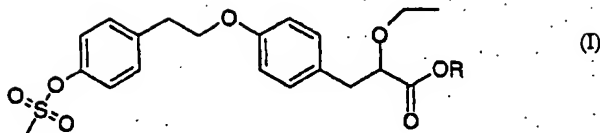


10/509654

DT04 Rec'd PCT/PTO 29 SEP 2004

## ABSTRACT

## NEW PROCESS



A process for the preparation of a compound of formula (I); in which R represents H or an acid protecting group which comprises reacting a compound of formula (II); in which R is as previously defined with a compound of formula (III); wherein X is a suitable leaving group in the presence of a base and using water as a diluent.